

## Welding Certificate

**1526-CPR-1090-1.0083.TÜVEESTI.2016.001-WC**

In compliance with EN 1090-1:2009, table B.1, the following has been stated:  
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-1 for the execution of structural steel components.

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC)  
1526-CPR-1090-1.0083.TÜVEESTI.2016.001.

This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

<b>Manufacturer</b>	<b>E-PROFIIL AS</b> <b>Valukoja 7/2, Tallinn, Harjumaa</b> <b>11415, Estonia</b>
<b>Facilities of the Manufacturer</b>	Sepapaja 9, Tallinn, Harjumaa, 11415, Estonia
<b>Standard</b>	<b>EN 1090-2:2008+A1:2011</b>
<b>Execution Class</b>	<b>Up to EXC 4 according to EN 1090-2</b>
<b>Welding Process(es)</b>	<b>111, 135, 136, 138, 138 fully automated, 141, 121</b> acc. to EN ISO 4063
<b>Based Material(s)</b>	<b>Material groups</b> <b>1.1, 1.2, 2.1, 2.2, 3.1, 8,1</b> acc. to CEN ISO/TR 15608
<b>Responsible Welding supervisor(s)</b>	<b>Igor Prosvirnin</b>
Name	13.02.1957
Date of birth	IWE International Welding Engineer
Welding qualification	
<b>Attestation</b>	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
<b>Date of first issue</b>	30.06.2016
<b>Validity till</b>	29.06.2019 connected to fulfillment of conditions specified in the Certification Report.
<b>Validity Period</b>	This certificate remains valid as long as conditions laid down in technical specification in reference (in connection with EN 1090-1) or the manufacturing in the factory or the FPC itself are not modified significantly.
<b>Remarks</b>	None
<b>Place and issue date</b>	<b>Maardu, 30.06.2016</b>

  
T. Veske  
head of certification body



## EC Certificate

### Factory Production Control (FPC)

**1526-CPR-1090-1.0083.TÜVEESTI.2016.001**

In compliance with Council Regulation No 305/2011 of 9 March 2011 on the approximation of laws, regulations and administrative provisions of Member States relating to construction products (the Construction Products Regulation – CPR), as later amended, the following has been stated:

The construction product stated below is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan.

The Notified Body  
**TÜV Eesti OÜ - No. 1526 -**  
has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

**Placed on the market by**  
(Producer or its authorized representative)

**E-PROFIIL AS**  
**Valukoja 7/2, Tallinn, Harjumaa**  
**11415, Estonia**

**Factory(ies)**

Sepapaja 9, Tallinn, Harjumaa, 11415, Estonia

**Product**

**Structural steel components up to EXC 4 according to EN 1090-2, corrosion protection and mechanical fastening included**

**Intended use**

For structural use in all types of construction works

**CE-marking method**

ZA.3.4 acc. to EN 1090-1:2009+A1:2011

**Confirmation**

All provisions concerning the attestation of factory production control described in Annex ZA of the following standard(s) were applied:

**EN 1090-1:2009+A1:2011**

**Begin of validity**

(First issue date)

30.06.2016

**Validity till**

29.06.2019 connected to fulfillment of conditions specified in the Certification Report

**Period of validity**

This certificate remains valid as long as the conditions laid down in the harmonized technical specification in reference or the manufacturing conditions in the FPC itself are not modified significantly.

**Remarks**

To this certificate belong the welding certificate(s):  
1526-CPR-1090-1.0083.TÜVEESTI.2016.001-WC

**Place and issue date**

Maardu, 30.06.2016

